

**SOLUTION**

L&L Acoustic

VERSION

February 2021

L-2664

High expandable, pressure sensitive sealant.



L&L Acoustic L-2664 is a pressure sensitive, high expandable sealant that adheres to a variety of substrates in both green state and cured state. It is designed to seal a gap between two substrates in order to prevent intrusion of air, water, and light debris.

Due to its adhesion properties, this product can also help prevent corrosion on bare metallic substrates.

L&L Acoustic L-2664 may provide improved NVH, sound transmission loss characteristics, and act as a damping solution. It also includes permanent handling film on top for ease of use.

VALUE PROPOSITION

- High expansion eliminates need for precise location
- Six standard sizes to eliminate tool cost
- Robust adhesion to complex shapes and contours
- Improved NVH
- Ease of handling

APPLICATION INSTRUCTIONS

Remove release liner. Apply even pressure of at least 2 kg (4.5 lb) even across the entire surface area.

STORAGE CONDITIONS

For best results, release liner should be removed when parts are stored between 21-32°C. For optimal adhesion results parts and metal should be at or above 21°C.

EXPANSION RANGE

Volume expansion ranges from 850 - 1400% depending on temperature and volume of material.

CUSTOMER SPECIFICATIONS APPROVED

OEM	SPECIFICATION
FCA	MS.90009/MS-CD627 Type K
Ford	WSS-M18P11-B
GM	GMW16150E900T
Nissan	NES M8519 Type 1
Hyundai	MS256-33 Type B
Renault	CDC 45-21-533
PCDOV	B74 8310
FIAT	9.55648-03
BMW	GS 97028-5
Porsche	7.1.6.03.053

CURRENT APPLICATION AREAS

- A, B, C, and D Pillars
- Sills and Rocker Panels
- Doors
- Hoods
- Fender
- Deck Lids
- Lift Gates
- Roof
- Areas with 3 - 25mm gaps

AVAILABLE SIZES

Thickness	Width	Maximum Nominal Gap
2mm	10mm	4mm
2mm	15mm	5mm
3mm	10mm	6mm
3mm	15mm	8mm

