

 L&L Products

BEYOND LIMITS

T-LINK[®]

An advanced engineering thermoplastic adhesive
for ultimate performance and processability.

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T-LINK® SELECTION GUIDE

1) On galvanized steel (HD-G60). Bondline thickness: 0.05 mm, Overlap: 25.4 mm, Substrate thickness: 2.0 mm
 2) On galvanized steel (EZ-G60). Bondline thickness: 0.07-0.11 mm

| PRODUCT | GRADES | Melt Index 190°C @ 2.16kg (ASTM D1238) | APPEARANCE | LAP SHEAR STRENGTH ¹ | PEEL STRENGTH ² | FLEXURAL STRENGTH/ MODULUS (ASTM D790) | APPLICATIONS |
|---|--|---|-----------------|------------------------------------|-------------------------------|---|--|
| L-TE01 PELLETS | 1.5-2.5 mm diameter | 10 dg/min | Translucent | 10-15 MPa | 1-2 N/mm | 104 MPa/ 2.9 GPa | – Base resin or modifier in formulated products |
| L-TE20 PELLETS | 1.5-2.5 mm diameter | 9 dg/min | Opaque | 18-25 MPa | 3-4 N/mm | 86 MPa/ 2.4 GPa | – Compression molding, injection molding, and overmolding |
| L-TE01 MICROPELLETS | 0.6-0.8 mm diameter | 10 dg/min | Translucent | 10-15 MPa | 1-2 N/mm | 104 MPa/ 2.9 GPa | – Precise areal weight loading of resin on fabrics |
| L-TE20 MICROPELLETS | 0.6-0.8 mm diameter | 9 dg/min | Opaque | 18-25 MPa | 3-4 N/mm | 86 MPa/ 2.4 GPa | – Modifier in formulated products |
| L-F610 FILM | 0.0025 in [63.5 µm], 0.005 in [127 µm] | 10 dg/min | Translucent | 10-15 MPa | 1-2 N/mm | 104 MPa/ 2.9 GPa | – Dry, easy to handle |
| L-F620 FILM | 0.001 in [25.4 µm], 0.0025 in [63.5 µm], 0.005 in [127 µm] | 9 dg/min | Opaque | 18-25 MPa | 3-4 N/mm | 86 MPa/ 2.4 GPa | – Consistent, efficient delivery of resin system for composite manufacturing |
| COATED ARAMID YARN | 3360 dTex aramid fiber coated with T-Link® to 5250 dTex | 9 dg/min | Converted forms | | | | – Cowoven with reinforcement fibers |
| MONOFILAMENT (DEVELOPMENTAL TECHNOLOGY) | 450, 850, 2400 dTex | 9 dg/min | | | | | – Drapable fabric with consistent resin placement |

Typical values. This data does not represent a specification.



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